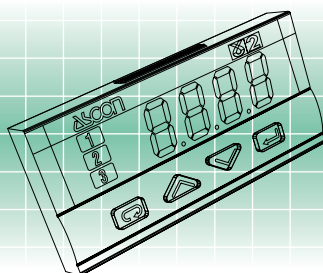
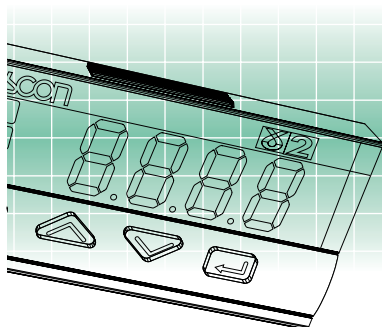
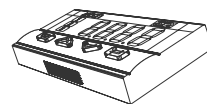


# Controller Indicator Transmitter 1/32 DIN - 48 x 24 mm gamma<sup>due</sup>® series C1 line

## Small, easy and comprehensive

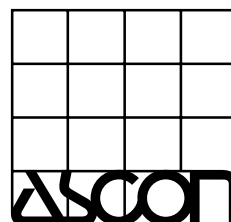
Easy configuration and simple operating method. The smallest line of the gamma<sup>due</sup>® series concentrates the functionality of the temperature controller-indicator-transmitter without losing the typical characteristics of more complex devices like: autotune, IP65 front panel protection, serial communications,

analogue retransmission output, custom linearisation, and transmitter power supply.



E

ISO 9001 Certified



ASCON spa

20021 Bollate - (Milano) Italy - Via Falzarego, 9/11 - Tel. +39 02 333 371 - Fax +39 02 350 4243

<http://www.ascon.it> e-mail [info@ascon.it](mailto:info@ascon.it)



# gammadue®

the right solution to your needs

| Your needs   | Our solutions   |
|--|---|
| Restricted space and reduction of the instrumentation overall dimensions | 1/32 DIN - 48 x 24 Size   |
| Easy replacement and quick start-up                                      | Configuration by simple to use codes  |
| Correct tuning for any condition   | Automatic selection between two different methods   |
| Conversion and retransmission of low level signals                       | Transmitter with isolated and analogue output   |
| Contactless temperature measurements                                     | Indicator with infrared input ability   |
| Alarm signalling   | Absolute and deviation alarms   |
| Interfacing with other devices   | Serial communications at 9600 baud Modbus/Jbus protocol, analogue retransmission output       |
| Quick learning   | Every model has the same operating method   |
| Ergonomic compatibility with other devices                               | Two colours: beige or darkgrey front panels   |
| Environmental protection   | IP65 front panel protection (indoor, dust and water protection)                               |
| Easy to use  | Ergonomic keypad, clear and comprehensive display   |
| Noise immunity   | Electromagnetic compatibility   |
| Universal input signals, linear as well as non-linear                    | Configurable input (TC, RTD, mA, Volt and $\Delta T$ , infrared sensor, custom linearisation) |
| Reliability and safety   | CE compatibility, ASCON is ISO 9001 certified, 3 years warranty                               |
| Technical support  | Technical application assistance from ASCON sales and after sales service                     |

## Resources Operating mode

**Main universal input**

5 TC Pt100  $\Delta T$  mA V Custom PV

**Setpoint**

LOC

**Operating mode**

|   | Control         | Alarms  | Retransmission |
|---|-----------------|---------|----------------|
| 0 | Indication only | OP1 OP2 | PV OP4         |
| 1 | Single action   | OP1     | OP2 OP4        |
| 2 | Single action   | OP2     | OP1 OP4        |

**Modbus RS485**  
Parameterisation  
Supervision  
(option)

**Fuzzy tuning with automatic selection**

One shot Auto tuning    One shot Natural Frequency

## Technical data

| Features at env. 25°C                    | Description  |   |   |   |
|--|--|---|---|---|
| Total configurability                    | From keypad or serial communications, the user selects:  |   |   |   |
|  | <ul style="list-style-type: none"> <li>- the type of input</li> <li>- the associated functions and the corresponding outputs</li> <li>- the type of control algorithm</li> <li>- the type of output and the safe conditions</li> <li>- the type and functionality of the alarms</li> <li>- the values of all the control parameters</li> </ul> |   |   |   |
| PV input (for signal ranges see table 1) | Common characteristics   | A/D converter with 50.000 points<br>Update measurement time : 0.2 sec<br>Sampling time : 0.5 sec<br>Input shift : ± 60 digits<br>Input filter : 1...30 sec (OFF= 0) |   |   |
|  | Accuracy   | 0.25% ± 1 digit (T/C and RTD)<br>0.1% ± 1 digit (mA and mV)   | Between 100 and 240V - error is minimal                             |   |
|  | Resistance thermometer (for ΔT: R1+R2 must be <320Ω)   | PT100Ω at 0°C (IEC 751)<br>°C /°F selectable  | 2 or 3 wire connection  | Line: 20Ω max (3 wire)<br>Thermal drift 0.1°C/10°C env. T.<br><0.1°C/10Ω line resist. |
|  | Thermocouple   | L, J, T, K, S (IEC 584)<br>°C /°F selectable  | Internal cold junction compensation                                 | Line: 150Ω max<br>Thermal drift <2μV/°C env. T.<br><0.5μV/10° line resist.            |
|  | DC input (current)   | 0/4...20mA with 2.5Ω ext. Shunt<br>Rj > 10MΩ  | Engineering units, floating decimal point,<br>Low Range -999...9999 | Input drift:<br>< 0.1%/20°C env. T.   |
|  | DC input (voltage)   | 0/10...50mV<br>Rj > 10MΩ  | High Range -999...9999<br>100 digits minimum                        |   |
|  | Operating modes  | Indicator with 2 alarms   | AL1 alarm   | AL2 alarm   |
| OP1- relay or triac                      |  |   | OP2 - SSR drive   |   |
| OP2 - SSR drive                          |  |   | OP1 - relay or triac  |   |
| 1 PID loop or ON/OFF with 1 alarm        |  | Control output  | AL2 alarm   | OP2 - SSR drive   |
| Control mode                             | Algorithm  | P.I.D. with overshoot control or ON/OFF   |   |   |
|  | Proport. band (P)  | 0.5...999.9%  |   |   |
|  | Integral time (I)  | 0.1...100.0 min.  | OFF = 0   | P.I.D. algorithm  |
|  | Derivative time (D)  | 0.01...10.00 min.   |   |   |
|  | Cycle time   | 1...200 sec.s   |   |   |
|  | Overshoot control  | 0.01...1.00   |   |   |
|  | High limit   | 100.0...10.0%   |   |   |
| Hysteresis                               | 0.1...10.0%  |   | ON/OFF algorithm  |   |
| OP1 output                               | SPST relay N.O., 2A/250V (for resistive load)<br>Triac, 2A/250V- for contactor coil  |   |   |   |
| OP2 output                               | SSR drive not isolated: 5V-, ± 10%, 30mA max   |   |   |   |
| AL1 alarm (indicator with 2 alarms)      | Hysteresis 0.1...10.0% range   |   |   |   |
|  | Active high  | Absolute threshold, whole range   |   |   |
|  | Active low   |   |   |   |
| AL2 alarm                                | Hysteresis 0.1...10.0% range   |   |   |   |
|  | Action   | Active high   | Action type   | Deviation threshold ± range   |
|  |  | Active low  |   | Band threshold 0...range  |
|  |  | Special function  | Sensor break  | Absolute threshold, whole range   |
| Setpoint                                 | Up and down ramps  |   | 0.1...999.9 digit/min (OFF = 0)                                     |   |
|  | Low limit  | from low range to high limit  |   |   |
|  | High limit   | from low limit to high range  |   |   |
| OP4 (option)                             | Galvanically isolated: 500V~/1min  |   |   |   |
| PV retransmission output                 | Resolution: 12bit (0.025%)   | Current output: 0/4...20mA 750Ω/15V max   |   |   |
| One-shot Fuzzy-Tuning                    | Depending on the process condition, the controller applies the best method   |   | Step response<br>Natural frequency                                  |   |
| Ser. comm.s (opt.)                       | RS 485 isolated, Modbus/Jbus protocol 1200, 2400, 4800, 9600 bit/sec, two wires  |   |   |   |
| Aux. p. supply                           | +18V- ±20%, 30mA max for external transmitter supply   |   |   |   |

| Input type                  | Scale range                    |    |
|-----------------------------|--------------------------------|----|
| RTD<br>Pt100Ω at 0°C        | -99.9...300.0                  | °C |
|                             | -99.9...572.0                  | °F |
|                             | -200...600                     | °C |
|                             | -328...1112                    | °F |
| T/C type L<br>Fe-Const.     | 0...600                        | °C |
|                             | 32...1112                      | °F |
| T/C type J<br>Fe-Cu 45% Ni  | 0...600                        | °C |
|                             | 32...1112                      | °F |
| T/C type T<br>Cu - CuNi     | -200...400                     | °C |
|                             | -328...752                     | °F |
| T/C type K<br>Cromel Alumel | 0...1200                       | °C |
|                             | 32...2192                      | °F |
| T/C type S<br>Pt10%Rh-Pt    | 0...1600                       | °C |
|                             | 32...2912                      | °F |
| 0/4...20 mA                 | Configurable engineering units |    |
| 0/10...50 mV                | mA, mV, V, bar, psi, Rh, ph    |    |
| mV Custom scale             | On request                     |    |

Table 1 : PV input

## Fuzzy Tuning

Two methods of tuning are available:

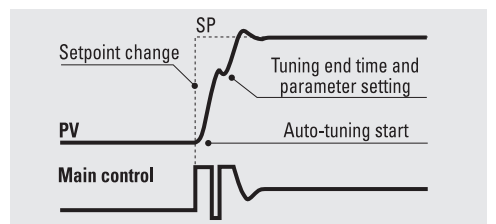
- **Auto-Tuning "one shot"**
- **Natural frequency "one shot"**

The **Fuzzy-Tuning** automatically selects one of the two methods which assure the best result for each condition.

The **Auto-Tuning** method works best on the step response basis.

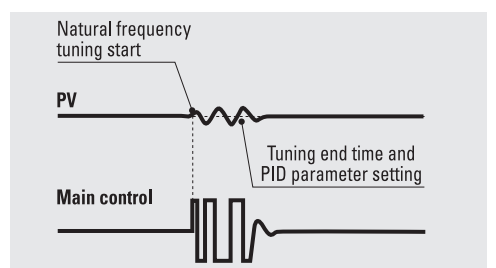
When activated, if a deviation exists between the Setpoint and process variable larger than 5% of scale range, the controller modifies the output value. Then, in a short time, it calculates the PID parameters and the new algorithm is operational immediately.

The main advantages of this method are fast calculation and quick implementation.



The **Natural frequency** method works best when the process variable is very near to the Setpoint. When activated, it causes a process oscillation around the Setpoint value.

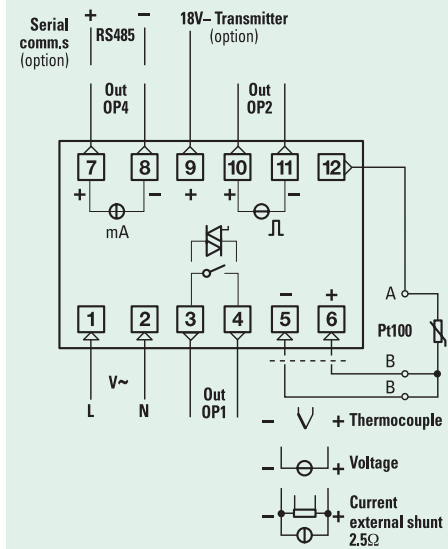
The main advantage of this method is a reduced disturbance to the process.



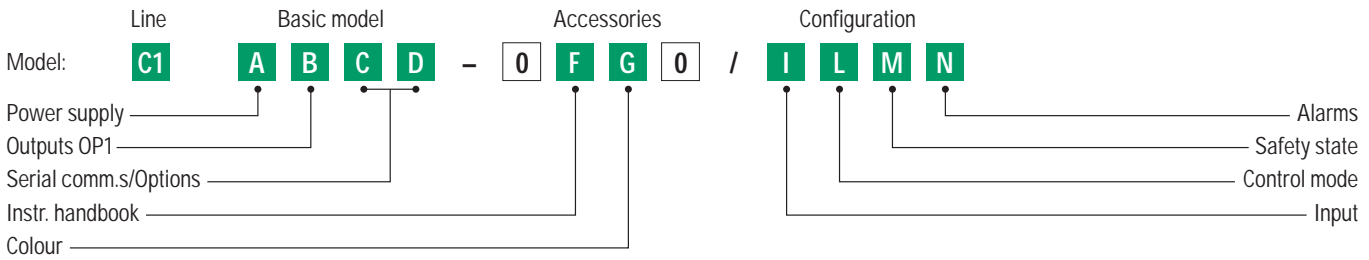
## Technical data

| Features at env. 25°C   | Description                   |   |
|-------------------------|-------------------------------|---|
| Operational safety      | Measure input                 | Detection of out of range, short circuit or sensor break with automatic activation of the safety strategies and alerts on display |
|                         | Control output                | Safety value: 0...100%. (user enabled/disabled)   |
|                         | Parameters                    | A non volatile memory stores for unlimited time all the parameter and configuration values  |
|                         | Password                      | A password protects the access to the instrument configuration  |
| General characteristics | Power supply                  | 100-240V~ (-15% +10%) 50/60Hz or 24V~(-25% +12%), 50/60Hz and 24V- (-15% +25%). Power consumption 1.6W max                        |
|                         | Safety                        | Compliance EN61010-1 (IEC 1010-1), installation class 2 (2500V), pollution class 2, class II instrument                           |
|                         | Electromagnetic compatibility | Compliance to the CE standards for industrial system and equipment  |
|                         | Protection EN60529 (IEC 529)  | IP65 front panel  |
|                         | Overall dimensions            | $1\frac{1}{32}$ DIN - 48 x 24, depth 120 mm, weight 100g appr.<br>Panel cut-out: $45^{+0.6} \times 22.2^{+0.3}$ mm                |

## Electrical wirings



## Ordering codes



| Power supply                         | A |
|--------------------------------------|---|
| 100-240V~ (-15% +10%)                | 3 |
| 24V~ (-25% +12%) or 24V- (-15% +25%) | 5 |

| OP1 output | B |
|------------|---|
| Relay      | 0 |
| Triac      | 3 |

| Serial comm.s              | Options                                   | C | D |
|----------------------------|---|---|---|
| Not fitted                 | None                                      | 0 | 0 |
|                            | Transmitter power supply                  | 0 | 6 |
|                            | Transmitter power supply + Retransmission | 0 | 7 |
| RS485 Modbus/JBus protocol | None                                      | 5 | 0 |
|                            | Transmitter power supply                  | 5 | 6 |

| Instruction handbook  | F |
|-----------------------|---|
| Italian-English (std) | 0 |
| French-English        | 1 |
| German-English        | 2 |
| Spanish-English       | 3 |

| Front case colour | G |
|-------------------|---|
| Dark (std)        | 0 |
| Beige             | 1 |

| Input type                  | Range scale                       | I |
|-----------------------------|-----------------------------------|---|
| RTD Pt100 IEC751            | -99.9...300.0 °C -99.9...572.0 °F | 0 |
| RTD Pt100 IEC751            | -200...600 °C -328...1112 °F      | 1 |
| TC L Fe-Const DIN43710      | 0...600 °C 32...1112 °F           | 2 |
| TC J Fe-Cu45% Ni IEC584     | 0...600 °C 32...1112 °F           | 3 |
| TC T Cu-CuNi                | -200...400 °C -328...752 °F       | 4 |
| TC K Chromel -Alumel IEC584 | 0...1200 °C 32...2192 °F          | 5 |
| TC S Pt10%Rh-Pt IEC584      | 0...1600 °C 32...2912 °F          | 6 |
| 0...50mV linear             | Engineering units                 | 7 |
| 10...50mV linear            | Engineering units                 | 8 |
| mV "Custom" scale           | On request                        | 9 |

| Output configuration  | L |
|---|---|
| P.I.D. control OP1 / alarm AL2 on OP2                       | 0 |
| P.I.D. control OP2 / alarm AL2 on OP1                       | 1 |
| On - Off control OP1 / alarm AL2 on OP2                     | 2 |
| On - Off control OP2 / alarm AL2 on OP1                     | 3 |
| Indicator alarm AL1 on OP1 / alarm AL2 on OP2               | 4 |
| Indicator with 2 alarms alarm AL1 on OP2 / alarm AL2 on OP1 | 5 |

| Type of control          | Safety | M |
|--------------------------|--------|---|
| Reverse (AL1 active low) | 0%     | 0 |
| Direct (AL1 active high) | 0%     | 1 |
| Reverse (AL1 active low) | 100%   | 2 |
| Direct (AL1 active high) | 100%   | 3 |

| AL2 type and function | N |
|-----------------------|---|
| Disabled              | 0 |
| Sensor break          | 1 |
| Absolute active high  | 2 |
| Absolute active low   | 3 |
| Deviation active high | 4 |
| Deviation active low  | 5 |
| Band active out       | 6 |
| Band active in        | 7 |

**If not differently specified the controller will be supplied with standard version**  
**Model: C1 3000-0000**

